



Designers and Manufacturers of Hydraulic and Pneumatic Equipment

SC HYDRAULIC ENGINEERING CORPORATION

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FLOW CONTROL & AIR PILOT SWITCH VALVES

**V
A
L
V
E**



A "High Pressure" History...

An innovator and pioneer in the field of hydraulic engineering, SC Hydraulic has been manufacturing air-driven liquid pumps for more than a half of a century.

Founded in 1953 by Bob Vedder and Willie Mohler, the company started with only a few core products. Basically air-driven liquid pumps. Today, SC Hydraulic's product line has expanded to include an extensive collection of air and gas boosters, power units, systems and selected high-pressure valves.



The product line remained stable through the 1980s seeing successful operation in an ever-increasing number of installations and applications, while sales grew through an expansion of distribution.

Under the leadership of Bob Vedder's daughter, Donna Perez, SC Hydraulic operates a state-of-the-art 65,000 square-foot facility in Brea, California, and is well prepared for future growth and innovation.

Where Hydraulic Force Meets Custom Engineering

With products capable of achieving pressures exceeding 70,000 psig, SC Hydraulic Engineering Corp. is a force to be reckoned with in the field of hydraulic engineering.

SC Hydraulic manufactures a vast array of air-operated hydraulic pumps and boosters for a variety of industries. In addition to our current line of hydraulic products, we can work with you to custom design products to fit the exact specifications of your applications.

An international leader in hydraulic engineering, SC Hydraulic is staffed with educated and certified engineers. They are continually developing new products which are in sync with newly emerging applications, both in the United States and abroad.



In a 65,000 square foot facility, SC Hydraulic is capable of setting the industry's highest standard while maintaining the best delivery times

For Fluid Power...

Contact SC Hydraulic today, to find out more about our capabilities or for a technical data sheet.

OLD PART NUMBERS VERSUS NEW MODEL NUMBERS MODEL NUMBERS

SC Hydraulic Engineering has changed the model numbering codes for our flow control and air pilot switch valves. The purpose of the change is to ease the ordering and identification of our valves.

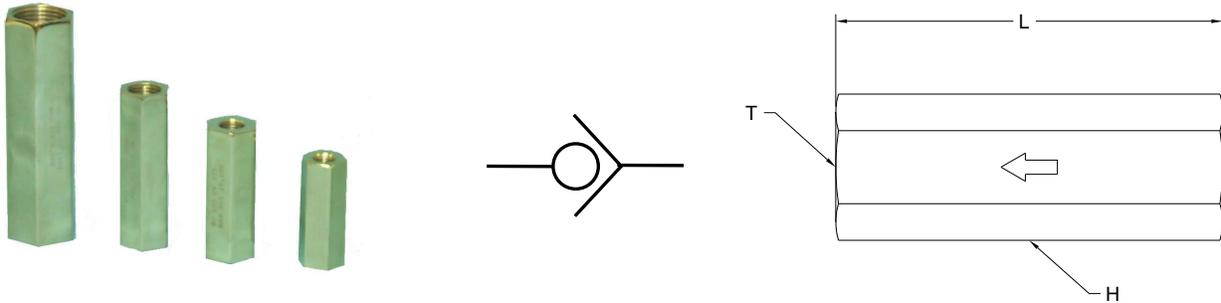
To help in the transition the following chart shows old part numbers and the new model coding.

OLD MODEL	NEW MODEL
INLINE CHECK VALVES	
CV250	ICV-150-N-025
CV375	ICV-100-T-037
CV500	ICV-100-T-050
CV1000	ICV-080-T-100
AIR SEQUENCE VALVE	
70-1008A100	ASV-100-N-050
PRESSURE RELEASE VALVES	
20-4000A060	PRC-060-N-100
20-4001A100	PRC-100-N-050
20-4000A200	PRC-200-N-050
20-4000A300	PRC-300-N-HF9
PUV-55	PRO-050-N-025
PUV-120	PRO-011-N-025
DIRECT ACTING RELIEF VALVES	
20-5000S010	DRV-010-N-025
20-5000S050	DRV-050-N-025
20-5000S100	DRV-100-N-025
20-5000S200	DRV-200-N-025
20-5000S300	DRV-300-N-HF4
20-5000S600	DRV-600-N-HF4

OLD MODEL	NEW MODEL
AIR PILOT SWITCH	
V10301-1	APS-100-01-N-025
V10301-2	APS-070-02-N-025
V10301-3	APS-051-03-N-025
V10301-4	APS-013-04-N-025
V10301-5	APS-148-05-N-025
V10305-1	APS-100-06-N-025
V10305-2	APS-070-07-N-025
V10305-3	APS-050-08-N-025
V10305-4	APS-012-09-N-025
V10303-1	APS-005-10-N-025
V10303-2	APS-002-11-N-025
V10303-3	APS-001-12-N-025
V10303-4	APS-000-13-N-025
V10304-1	APS-005-14-N-025
V10304-2	APS-002-15-N-025
V10304-3	APS-001-16-N-025
V10304-4	APS-000-17-N-025

CV SERIES INLINE CHECK VALVES

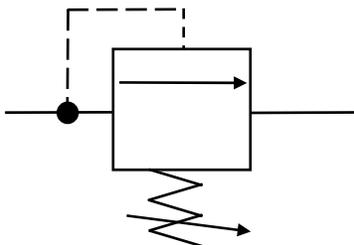
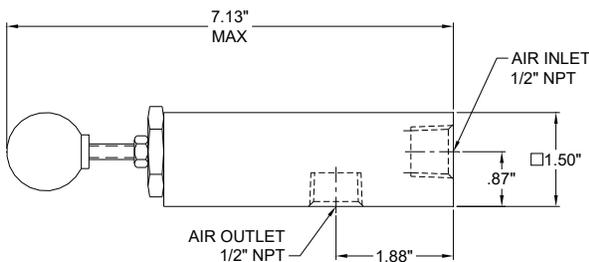
SC Hydraulic Engineering inline check valves are designed for high shock loads using a ball check for positive sealing. The all stainless steel construction will handle most liquids or gas. Cracking pressure on all sizes is one to three psi.



MODEL NO.	"T" THREAD	"H" DIM. HEX	"L" DIM.	Cv FACTOR	MAX. WORKING PRESSURE (PSI)
ICV-150-N-025	1/4" NPT	15/16"	2.37"	0.40	15,000
ICV-100-N-037	3/8" NPT	1 1/8"	2.88"	1.10	10,000
ICV-100-N-050	1/2" NPT	1 1/8"	3.44"	1.95	10,000
ICV-080-N-100	1" NPT	1 1/2"	4.88"	5.05	8,000

AIR SEQUENCE VALVE

The **ASV-001-N-050** Air Sequence Valve is a normally closed adjustable pilot operated valve used to divert air pressure to a branch circuit after a set pressure is achieved. The internal pilot setting can be adjusted from 25 to 100 psi and the valve can be mounted in any position. The 1/2"NPT ports and poppet design allows ample flow through the valve.



ASV-001-N-050

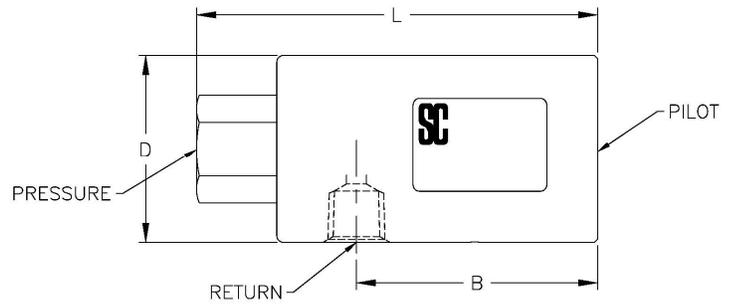
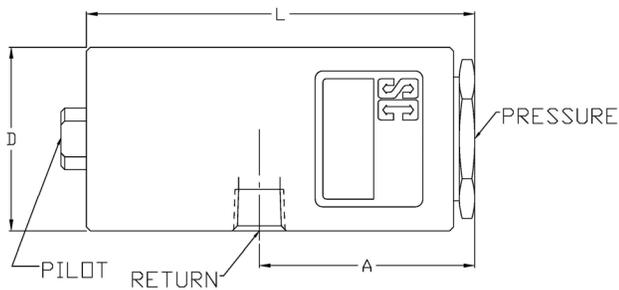
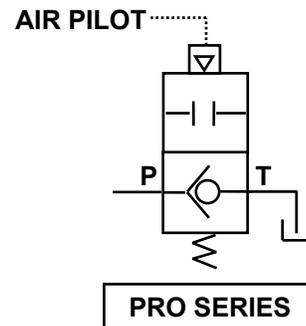
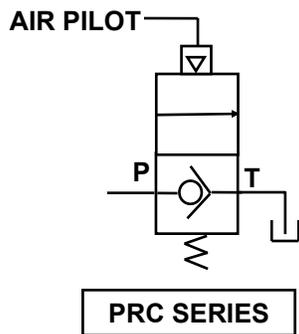
PRO & PRC PRESSURE RELEASE VALVE



SC Pressure Release Valves are available in normally open and normally closed configurations. All of the valves are air actuated and are compatible with most fluids including water and synthetic compounds. Seals are Buna-N as standard (-N). Substitute “-V” for Viton® seals or “-E” for EPR.



Typically, pressure release valves are used to release pressure on single acting cylinders, hydrostatic test applications, or for providing a



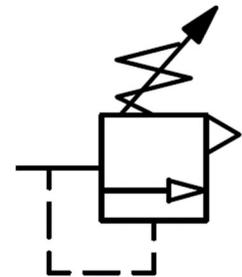
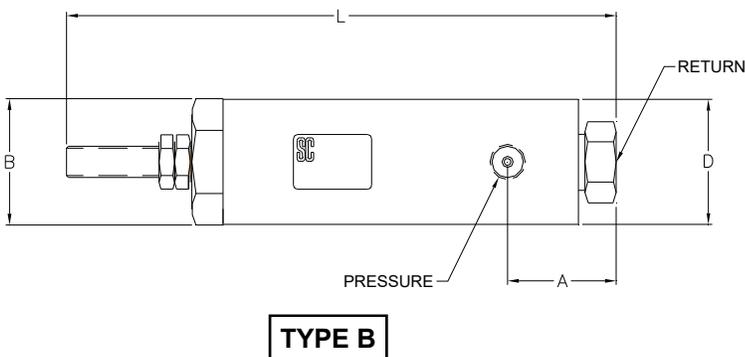
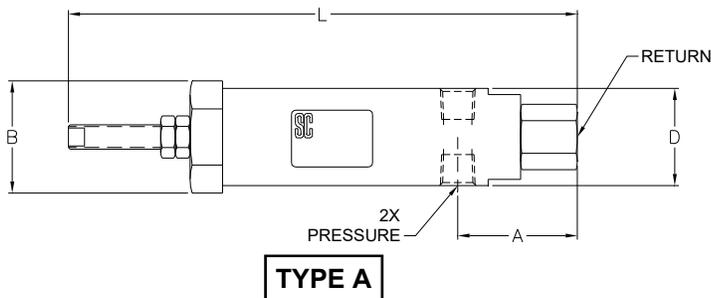
PILOT OPERATED PRESSURE RELEASE VALVE

Model No.	Normal Condition	Pilot Ratio for Actuation	Max Op Pressure (psi)	Connection Ports			Cracking Press. Reverse Flow (psi)	Pilot Press. at Max. (psi)	"L" Dim. Inch	"A" Dim. Inch	"D" Dim. Inch
				Pressure	Return	Pilot					
PRC-060-N-100	Closed	120:1	6,000	1" NPT	1" NPT	1/4" NPT	20	50	7.90	4.56	2.75
PRC-100-N-050	Closed	285:1	10,000	1/2" NPT	1/2" NPT	1/4" NPT	5	35	6.73	3.50	3.00
PRC-200-N-050	Closed	500:1	20,000	1/2" NPT	1/2" NPT	1/4" NPT	10	40	6.73	3.50	3.00
PRC-300-N-HF9	Closed	850:1	30,000	1-1/8-12 HF9*	3/8" NPT	1/4" NPT	5	35	6.54	3.94	3.00
PRO-050-N-025	Open	55:1	5,000	1/4" NPT	1/4" NPT	1/4" NPT	N/A	90	3.75	1.50	1.75
PRO-011-N-025	Open	120:1	11,000	1/4" NPT	1/4" NPT	1/4" NPT	N/A	90	3.75	1.50	1.75

* For 9/16" O.D. coned & threaded 40,000 psi tubing.

DRV DIRECT ACTING RELIEF VALVE

SC Hydraulic Engineering direct acting relief valves are available in 1/4" NPT and 9/16-18 60° cone high pressure fitting for relieving pressures from 100 to 60,000 psi. The stainless steel construction makes these valves suitable for hydraulic fluids, water and gas applications. Standard seal material is Buna-N (-N). Substitute a "-V" for Viton® or "-E" for EPR after the part number for these seals.



DIRECT ACTING RELIEF VALVE									
Model No.	Type	Adjustment Range	Connection Ports		Service	"L" Dim. Inch	"A" Dim. Inch	"B" Dim. Inch	"D" Dim. Inch
			Inlet	Tank					
DRV-010-N-025	A	100 to 1,000 psig	2ea 1/4" NPT	1/4" NPT	Gas Liquid	7.31 Max	1.84	1.73	1.50 Ø
DRV-050-N-025	A	500 to 5,000 psig	2ea 1/4" NPT	1/4" NPT	Gas Liquid	7.31 Max	1.84	1.73	1.50 Ø
DRV-100-N-025	A	1,000 to 10,000 psig	2ea 1/4" NPT	1/4" NPT	Gas Liquid	7.85 Max	1.84	1.73	1.50 Ø
DRV-200-N-HF4	B	5,000 to 20,000 psig	9/16-18 HF4*	9/16-18 HF4*	Gas** Liquid	8.79 Max	1.76	2.02	2.00 Ø
DRV-300-N-HF4	B	10,000 to 30,000 psig	9/16-18 HF4*	9/16-18 HF4*	Liquid	8.79 Max	1.76	2.02	2.00 Ø
DRV-600-N-HF4	B	10,000 to 60,000 psig	9/16-18 HF4*	9/16-18 HF4*	Liquid	8.79 Max	1.76	2.02	2.00 Ø

* For 1/4" O.D. coned & threaded 30K & 60K psi tubing.

** Not bubble-tight on gas service.

APS AIR PILOT SWITCH VALVE

The APS Air Pilot Switch consists of a high pressure sensor operator connected directly to a three-way air valve that can be operated either normally open (passing air) or closed (not passing air). The spring in the sensor applies a counteracting force to the switch and is adjustable within the spring range.

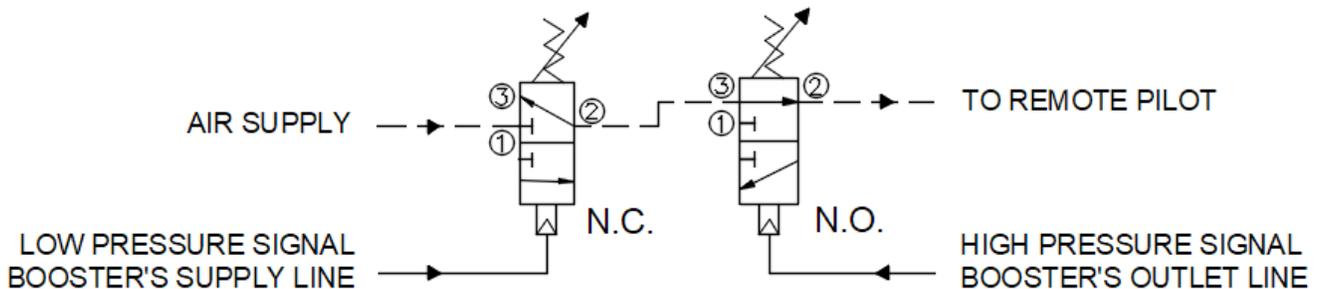


All air pilot switches are subject to deadband conditions, which should be considered when using the valve. A deadband is described as the difference in pressure between a set point of sensing pressure and a pressure at which the air valve returns to the original position. Deadband conditions vary by pressure range in percentage with higher pressure conditions reducing the deadband range.

SC will preset the APS to a specified pressure if requested. Indicate if the switch is to activate under increasing or decreasing pressure condition. Consult SC for more information if needed.

LOW PRESSURE
AUTO ON

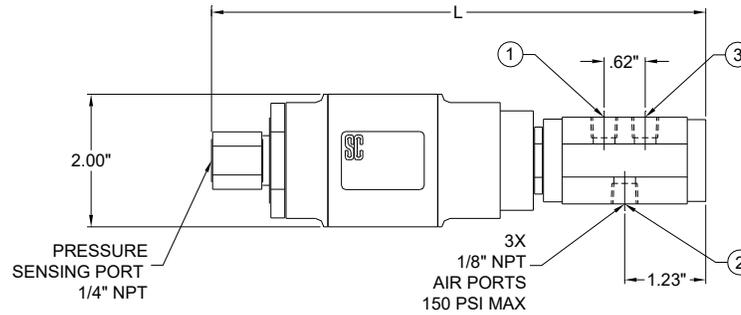
HIGH PRESSURE
AUTO OFF



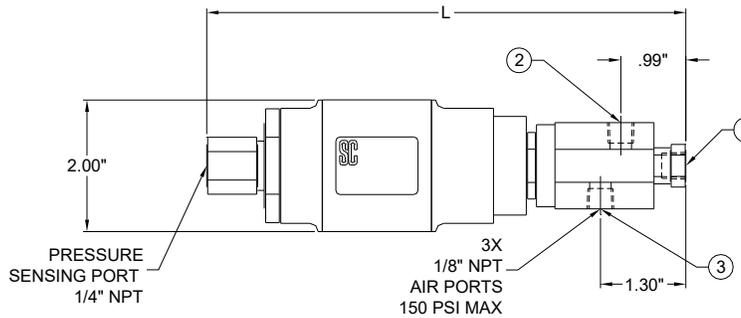
TYPICAL AUTO ON/OFF SETUP

APS AIR PILOT SWITCH VALVE

TYPE A



TYPE B

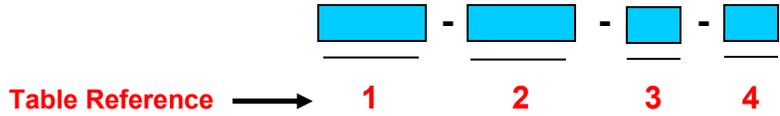


AIR PILOT SWITCH VALVE SELECTION

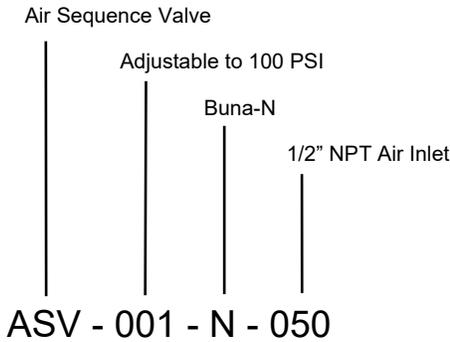
Model No.*	Type	System Order Code	Sensing Port		Adjustable Range (psig) Pressure setting at factory. Specify increasing/decreasing		Air Valves 150 psig Maximum Operating Pressure		Air Valve Configure Option
			Size	Max. Pressure	Normally Closed	Normally Open	Port Size	Cv Factor	
APS-100-01	A	01	1/4" NPT	15,000 psi O ₂ = 5,000	3,500-10,000	2,400-10,000	1/8" npt	.20 UP TO 11 SCFM	N.C. & N.O.
APS-070-02		02			1,400-7,000	940-6,400			
APS-051-03		03			800-5,100	700-4,600			
APS-013-04		04			340-1,300	260-1,200			
APS-148-05		05			3,500-14,800	2,500-12,000			
APS-100-06	B	06	1/4" NPT	15,000 psi O ₂ = 5,000	3,500-10,000		1/8" npt	.13 UP TO 7 SCFM	N.C.
APS-070-07		07			1,360-7,000				
APS-050-08		08			680-5,000				
APS-012-09		09			230-1,240				
APS-005-10	A	10	1/4" NPT	3,000 psi	170-550	125-510	1/8" npt	.20 UP TO 11 SCFM	N.O. & N.C.
APS-002-11		11			70-210	50-190			
APS-001-12		12			50-130	40-130			
APS-000-13		13			25-50	25-45			
APS-005-14	B	14	1/4" NPT	3,000 psi	145-520		1/8" npt	.13 UP TO 7 SCFM	N.C.
APS-002-15		15			55-210				
APS-001-16		16			30-135				
APS-000-17		17			15-45				
APS-200-18	A	18	HF4	20,000 psi	3,000-20,000	3,000-20,000		.20 UP TO 11 SCFM	N.O. & N.C.

* Refer to "How to Order" page for complete model number callout.

HOW TO ORDER TABLE



Example #1: **ASV - 001 - N - 050**



Example #2: **APS - 148 - 05 - N - 025**

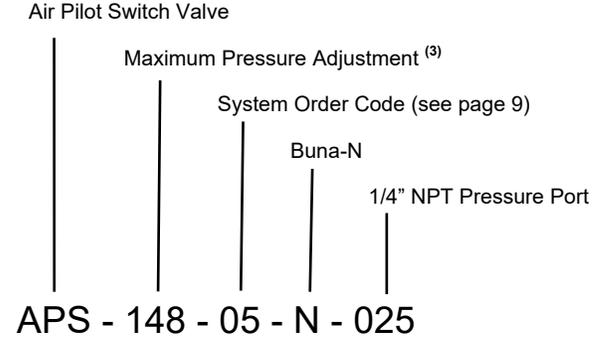


TABLE 1 Valve Series ⁽¹⁾

ICV	Inline Check Valve
ASV	Air Sequence Valve
PRC	Pressure Release Valve, Normally Closed
PRO	Pressure Release Valve, Normally Open
DRV	Direct Acting Relief Valve
APS	Air Pilot Switch Valve

TABLE 3 Seal Compound

	Seal Compound	Where Available
N	Buna-N	All Valves
V	Viton™	All Valves
E	EPR	All Valves
T	PTFE (Teflon)	ICV Only

TABLE 2 Maximum Operating Pressure ^{(2) (3)}

Refer to specific product page for maximum operating pressure and exact three-digit code for Table 2. Following are examples.

000	Less than 100 PSI
001	100 PSI
010	1,000 PSI
011	1,100 PSI
100	10,000 PSI
110	11,000 PSI

TABLE 4 Pressure Port Size ⁽⁴⁾

	Pressure Port Size	Where Available
025	1/4" NPT	ICV, PRO, DRV & APS
037	3/8" NPT	ICV
050	1/2" NPT	ICV, ASV & PRC
100	1" NPT	ICV & PRC
HF4	9/16"-18, 1/4" OD Tube, 60 KSI	DRV & APS
HF9	1 1/8"-12, 9/16" OD Tube, 40 KSI	PRC

Notes:

1. Refer to "Old Part Numbers vs. New Part Numbers" tables on page 4.
2. Divide maximum operating pressure by 100 to obtain Table 2 code number. Add leading zeros if necessary to complete the three-digit number. For example: 1,100-psi / 100 = 011.
3. Add System Order Code Number on APS Valve only as per "Air Pilot Switch Valve Selection" table on page 9, see example #2.
4. Not all options are available on all valves. Consult with factory.

LIMITED WARRANTY

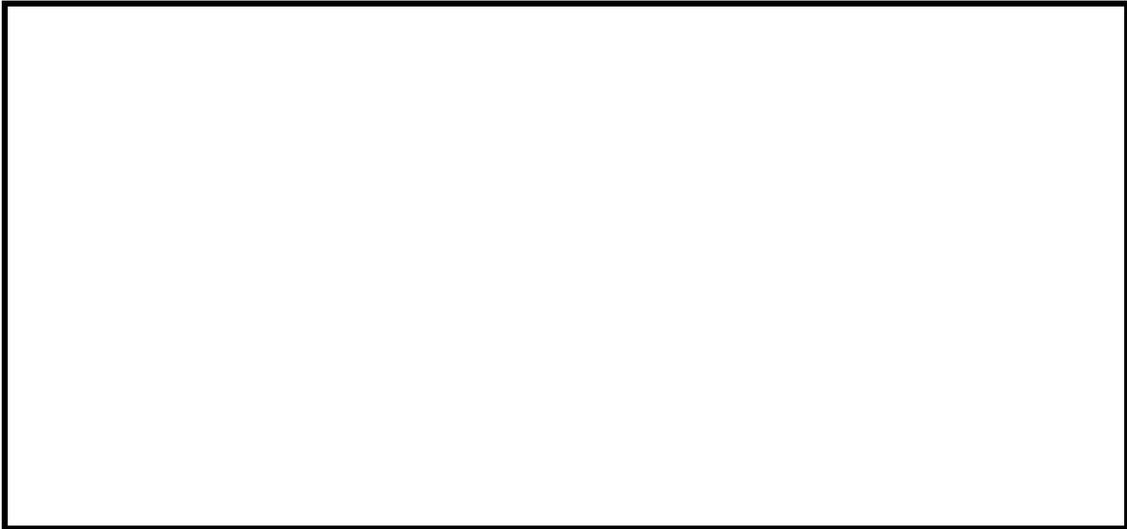
SC manufactured products are warranted free of original defects in material and workmanship for a period of one year from date of purchase to first user. This warranty does not include packing, seals or failures caused by lack of proper maintenance, incompatible fluids, foreign materials in the air media, in the fluid media or application of pressures beyond catalog ratings. Products believed to be originally defective may be returned, freight prepaid, for repair and/or replacement to the distributor, authorized service representative or to the factory. If upon inspection by the factory or authorized service representative and the problem is found to be originally defective material or workmanship, repair or replacement will be made at no charge for labor and materials, F.O.B. the point of repair or replacement. Permission to return under warranty should be requested prior to shipment. A Return Material Authorization Number (RMA), the original purchase date, purchase order number, serial number, model number, reason for return or other pertinent data to establish warranty claim must be included in the documentation to expedite the return or replacement to the owner.

If the unit has been disassembled, misused, or altered without prior **written** authorization, warranty is void. If it has been improperly reassembled or substitute parts have been used in place of factory manufactured parts, warranty is void.

Any modification to any SC product which you have made or may make in the future will void warranty. SC disclaims any and all liability obligation, or responsibility for the modified product, and for any claims, demands or causes of action for damage or for personal injuries resulting from the modification and/or use of such a modified SC product.

SC's obligation with respect to its products shall be limited to replacement, and in no event shall SC be liable for any loss or damage, consequential or special, of whatever kind or nature, or any other expense which may arise in connection with or as a result of such products or the use or incorporation thereof in a job. This warranty is expressly made in lieu of all other warranties of merchantability and fitness for a particular purpose. No express warranty and no implied warranties whether of merchantability or fitness for a particular purpose or otherwise, other than those expressly set forth above, shall apply to SC products.

Distributed by:



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